

MODEL 4000



INSTRUCTION MANUAL FOR OPERATION, SERVICE AND MAINTENANCE

Falcon[™]

MODEL 4000 SERIES 1

HAND-HELD THERMAL FOG APPLICATOR

Falcon is a trademark of Curtis Dyna-Fog, Ltd.

DYNA-FOG is a Registered trademark of Curtis Dyna-Fog, Ltd.

The Falcon design is protected by one or more of the following patents: U.S. Patents: 2,715,390; 2,738,334; 2,857,332; 2,950,592; 2,970,430; 3,052,094; 4,030,695; 3,151,454; 4,811,901; Canadian Patent: 762,939 German Patent: 31-48-522 Japanese Patent: 1587278

Other U.S. and International Patents Pending



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LIMITED WARRANTY

The SELLER warrants that the machine it sells will be free of defects in workmanship and material under normal use and service (as described in the Operating Manual) for a period of (1) year from the date of purchase from SELLER or its authorized distributor. SELLER's obligation under this warranty is limited to replacing or repairing, free of charge (other than transportation charges and duties which shall be borne by PURCHASER) any defective part or parts of the machine. Parts will be returned to the authorized repairing distributor. Components not manufactured by SELLER (such as carburetor's) will carry only the warranty of the manufacturer of such component and SELLER shall have no liability whatsoever for any component not manufactured by SELLER. Correction in the manner provided above shall constitute a fulfillment of all liabilities of SELLER in respect to the machines.

The foregoing warranty and the obligations and liabilities of SELLER thereunder are exclusive and in lieu of and PURCHASER hereby waives all other remedies, warranties, guarantees or liabilities, expressed or implied, arising by law or otherwise (including without limitation any obligation by SELLER with respect to fitness, merchantability and consequential damages) or whether or not occasioned by SELLER'S negligence. This warranty shall not be extended, altered or varied except by a written instrument signed by SELLER and PURCHASER.

Proof of purchase must be provided to SELLER (or in the case of purchases outside the United States, to the importing distributor) when submitting the machine for repair. If the date of purchase is not so established, SELLER has the right to return to PURCHASER, at PURCHASER'S expense, the machine unless payment arrangements are made for the repair of the machine at the SELLER'S then-current prices.



SPECIFICATIONS For Falcon

Model Number: 4000, Series Number: 1

Туре	Thermal Ae	rosol Fog, Res	sonant Pu	lse Principle
Formulation Output	0-42 Ltrs./H	r	0-11	U.S. Gal/Hr.
Engine Performance	30 HP	22 KW	18	,900 Kcal/Hr.
Gasoline Consumption	1.9 Ltrs./Hr			0.5 Gal/Hr.
Weight (Empty)	6.7 Kg			14.8 Lbs.
Weight (Full)	16.6 Kg			30.0 Lbs.
Gasoline Tank	2.2 Ltrs			0.58 US Gal
Gasoline Tank Material		High	Density	Polyethylene
Formulation (Solution) Tank	. 6.2 Ltrs			1.64 US Gal
Formulation Tank Material		High	n Density I	Polyethylene
Ignition Source		"Buzz	er" type E	lectronic Coil
Starting Gasoline Method			Patented '	"Primer Bulb"
Starting Power Source	(1) 1.5 Volt "AA	A" size alk	aline battery
Fog Particle Size			0.	5-50 Microns
Length	132 cm			52 in.
Width	31.75 cm			12.5 in.
Height	31.75 cm			12.3 in.
Shipping Data (estimated):				
LxWxH	144.8 x 33.8	x 33.8 cm	57 x [⁄]	13.3 x 13.3 in

	144.0 X 33.0 X 33.0 UII	× 13.3 × 13.3 III
Weight	10.0 Kg	22.0 Lbs.
Volume (cube)	0.16 Cu. M	5.9 Cu. Ft.



TO THE NEW OWNER

Congratulations on your purchase of one of the world's finest insecticide fog generators. With reasonable care and maintenance, this efficient mechanism will provide many hours of service. For best results, this fog generator must be operated and maintained in compliance with these instructions. Read and understand all directions about the machine and the formulation you intend to fog before operating.

CORRESPONDENCE

In all correspondence concerning the customer's machine and in ordering parts, the customer must refer to the model and serial number of the machine. This information is found on the nameplate attached to the machine.

MACHINE DESCRIPTION

The **Dyna-Fog Falcon** was designed for professional use. All of the components are manufactured of the highest quality materials for long life. The Falcon employs the resonant pulse principle to generate hot gases flowing at high velocity. The high velocity gases atomize the formulation instantly so that it is vaporized and condensed rapidly causing negligible formulation breakdown. The fog particle size is readily controllable from approximately 0.5 to 50 microns and greater. The smaller particle sizes correspond to the lower formulation flow rates and the larger particle sizes correspond to the higher formulation flow rates. This machine is intended for outdoor use and for enclosed spaces with volumes of more than 500 cubic feet (14 cubic meters). Use in more confined spaces may create a fire or explosion hazard.



WORKING PRINCIPLE

The **Falcon** utilizes the patented Dyna-Fog primer bulb and gasoline system for starting. This enables the gasoline tank to be "vented" so that the tank does not have to be pressurized by the air pump in order to start. This system enables fast and reliable starting. The exclusive igniter used on the Falcon saves on battery cost by using (1) AAA size 1.5 volt alkaline battery. Others options such as a formulation metering valve, patented Automatic-Shutoff-valve are available as special order. Formulation output is controlled via a fixed orifice and is shutoff using an On/Off valve. The engine is essentially a tube with a combustion chamber, an intake valve, and a supply of a combustible mixture of fuel and air. To begin, a negative pressure is created in the fuel tank by depressing a flexible priming bulb. This draws fuel into the priming bulb, which is then forced into the antechamber and combustion chamber, where it is ignited by the sparkplug. An explosion occurs in the combustion chamber driving the gases out the engine tube. The negative pressure created by the gas flow out the engine tube causes the intake valves to open allowing more air to pass through the venturi of the carburetor. The air passing through the carburetor aspirates fuel from the carburetor in a combustible mixture. This mixture is ignited again and the cycle is repeated. The frequency of repeated explosions is many times per second.

The initial source of ignition is a spark plug powered by an electronic ignition system. After original ignition the repeated cycles are sustained by a glow coil which is an integral and inseparable part of the engine tube assembly. A sample of the pressure pulses from the combustion chamber is routed to the carburetor where it operates a diaphragm fuel pump within the carburetor to pump additional fuel from the fuel tank to the carburetor. When the fuel pump operation has stabilized, further operation of the priming pump is not required.

The exhaust emission of a pulse jet engine is low in pollutant components due to the following basic design features: The combustion chamber and a length of the discharge (exhaust) tube attached to it operate at a bright red temperature approximating 1800°F., (982°C.) In addition, an amount of air (oxygen) in excess of that required for normal burning of fuel vapor is fed to the engine. Thus, combustion is quite complete and pollutants formed in other types of engines are actually burned to their non-pollutant end products in the pulse jet engine.



The formulation remains in the formulation tank under pressure until the formulation valve is opened. Then, the formulation is forced from the tank and delivered to the engine tube where it is injected into the high velocity pulsating flow of hot gases. The formulation is broken into small particles by the pulsating gases, then discharged into the atmosphere.

WARNING

READ AND UNDERSTAND THESE SAFETY PRECAUTIONS BEFORE OPERATING MACHINE.

I. FUEL. This machine uses GASOLINE as the fuel and all precautions commonly applying to this volatile fuel should be observed. Be careful not to spill gasoline over the machine. If this occurs wipe it off and allow adequate evaporation time before starting the machine. GASOLINE ON THE MACHINE OR SPILLED IN THE IMMEDIATE AREA IS HAZARDOUS. DO NOT ATTEMPT TO PUT FUEL IN A HOT MACHINE.

2. FOGGING FORMULATIONS. All thermal fogging formulations are combustible, that is, they all can be caused to burn. This is true even of high flash point or "no" flash point formulations. A combustible liquid vapor can be ignited because it readily forms a uniform mixture with the air which contains the oxygen needed for combustion. However, fine particles of combustible liquids or solids suspended in the air very closely spaced are capable of propagating flame from one to another once ignition starts. A good analogy is the grain mill explosion. Although the fine particle dust in a grain mill has "no" flash point, the phenomena of the grain mill explosion is an all too common occurrence. While a high flashpoint or a "no" flash point liquid formulation will ignite far less readily than a low flash point liquid, and for this reason is strongly advocated, the high or "no" flash point formulation can ignite if the proper conditions exist. These conditions are basically two: 1) a sufficient volume of liquid in the form of fine particles suspended in the air; and 2) a sufficiently high energy source of ignition.



3. FOG CONCENTRATION. It has been fully established that an acceptable level of liquid in the atmosphere is one gallon (3.8 liters) for each 50,000 cubic feet (1400 cubic meters). There is a margin of safety of at least 5 to 1 in this figure. But long before this concentration is reached, with the fine white particle fog that this machine generates, visibility within the fog is reduced to less than 15 inches (38 CM.) Thus, an operator fogging within a closed area will not be able to see his way long before a combustible atmosphere can be approached. However, if the operator is outside of the closed area, it is quite possible to over fog, particularly if the area is small, i.e., crawl spaces under buildings or between ceiling and roof.

It is important to always employ a dry fog setting in a closed area to avoid depositing oil particles on combustible surfaces, thus creating a fire hazard. If a combustible atmosphere is established or a combustible deposit is laid down, a source of ignition may cause a fire. Even in open areas, care should be taken to avoid unnecessary accumulations of oil particles on objects within the fogging area. To avoid danger of fire or explosion in a closed space, the enclosed volume, fogging time and required formulation volume must be carefully calculated.

4. FOG IGNITION. The greatest hazard of fog ignition is from an external source. This can be gas or oil pilot lights or sparks from electrical controls such as switches, relays, etc. Therefore, it is strongly recommended that all such sources be eliminated by extinguishing all pilot lights and turning off all electrical power before fogging.

The design of the machine is such that it is quite difficult to ignite the fog from an external source since the ignition must be positioned just at the proper distance from the discharge end to cause fog ignition and this distance is on the order of only 6-8 inches (5.2-7.6 CM). If an external source ignites the fog being discharged, it will produce a torching effect. Should this occur, quickly turn the FORMULATION ON-OFF VALVE to the "OFF" position in order to stop the fog discharge.



On a DRY FOG setting, which must always be employed indoors and in confined areas, the ignition source must be continuous since the fog will not continue torching except briefly if the ignition source is removed. On a WET FOG setting,

It is possible for the fog to continue to torch after removal from the ignition source. Never use a wet fog setting indoors and in confined spaces. Extreme caution must be exercised when using a wet fog setting under all circumstances. A wet fog setting can leave a deposit of liquid on combustible surfaces creating a fire hazard should torching take place.

A second source of fog ignition can be the machine itself. If the machine stops running for any reason including running out of gasoline, the operator must quickly close the FORMULATION ON-OFF VALVE to stop the fog discharge. If the engine stops, it is possible for some formulation to flow into the still hot engine tube where it will vaporize. Part of this vapor may then be drawn by natural thermal convection back through the annular cooling air space between the cooling duct and the engine tube, to the red hot engine combustion chamber. If the proportion of vapor to air is just right when this occurs, the vapor will ignite and flash back through the discharge end of the engine tube, igniting the small amount of formulation which may continue to flow very briefly. Burning formulation can then drip briefly from the discharge end of the cooling air duct. If this burning formulation comes into contact with an easily combustible material or a surface which has accumulated a substantial deposit of liquid formulation, a fire could result.

5. SAFETY EQUIPMENT. Many of the formulations which can be dispensed with this machine are highly toxic and require special safety equipment. The formulation label should specify all safety precautions with respect to the formulation. Read and observe the procedures, CAUTIONS and WARNINGS on the formulation label. Proper ear protection should also be worn when operating this machine.

6. IMPROPER OPERATION. There is no substitute for good maintenance practices. An engine with excessive carbon deposits will run weakly and is likely to stop at any time. A weak running engine will also emit an extremely wet fog at



lower rates of formulation flow and this can result in surfaces rapidly becoming coated with the formulation and help to feed a fire if ignition takes place as described above. Refer to the MAINTENANCE section for cleaning instructions .

7. IMPROPER USE. Never place the discharge end of the machine too close to a wall or other obstruction. The engine is maintained at the proper operating temperature by cooling air aspirated (pumped) by hot gases flowing out of the discharge (exhaust) end of the engine. If this cooling air flow is prevented, the machine will overheat and it will cause permanent damage which could result in an explosion or fire. Maintain at least 24 inches (61 CM) clearance between the engine discharge (exhaust) and external objects.

8. MACHINE DAMAGE. Never operate a machine after it has been damaged. A damaged machine can be a fire hazard.

9. WIND. Fogging during windy conditions is not usually practical because the formulation will drift out of the intended area. However, under no circumstances should fogging INTO the wind be attempted. Should the machine stop running for any reason, and a wind gust force vaporized formulation back against the hot combustion chamber, it could ignite and flash back causing momentary flaming from the discharge (exhaust) end of the machine.

10. CHILDREN. Many fogging operations are performed in residential areas commonly at dusk. This presents the operator with the problem of children who are attracted to the fog. Children have been observed running into and riding bicycles through the fog. Once in the fog, they cannot see or be seen. In some reported instances, a child has been injured by running into an object obscured by the fog. Also there is a possibility of fire should the machine briefly flame or become ignited from an external source. Still another possible hazard lies in the toxic effect of the formulation, the severity of which depends upon the chemical used, fog density, and the length of time of direct exposure.

IT IS THE OPERATOR'S RESPONSIBILITY TO DISCOURAGE ANYONE FROM PLAYING IN THE FOG.



OPERATION

CAUTION: Read this complete OPERATION section and the section on SAFETY PRECAUTIONS before starting the machine for the first time.

PREPARING THE ENGINE FOR OPERATION

1. When operating this machine for the first time, place the machine in an uncongested and well ventilated work area away from flammable materials. Place the machine on a concrete pad or a stable workbench.

2. Remove Gasoline Tank Cap and fill the Gasoline Tank with either regular or unleaded gasoline of at least 87 octane rating. Lower grade gasoline (less than 87 octane) can cause poor performance when used in ANY combustion engine.

IMPORTANT

Gasoline with a minimum of 87 octane should be used. Use clean gasoline. Dirty gasoline can promptly overload the fuel filter and "varnish" the moving parts of the carburetor causing them to stick. Water in the gasoline can cause unexplained stops. Very old or stale gasoline has a detrimental effect on the rubber seals in the fuel system and causes hard starting because it vaporizes poorly.

3. Replace the Gasoline Tank Cap on the Gasoline Tank and turn the cap firmly in the clockwise (CW) direction until the stop is reached.

4. Wipe any spilled gasoline from the machine and allow time for any unseen spills to evaporate.

CAUTION

Do not put any formulation in the machine until you have become familiar with starting and stopping the pulse jet engine.



CAUTION

Read the complete OPERATION section and the section on SAFETY PRECAUTIONS before operating the engine.

NOTE

Abbreviated starting and cleaning procedures are shown on the instruction label attached to the machine; however, these should be used as reference only after you are thoroughly familiar with the procedures, CAUTIONS and WARNINGS contained in this manual.

ENGINE STARTING CONDITIONS

NOTE

The method used for starting the engine will vary slightly depending on previous conditions of the machine.

Regardless of which of the following conditions exist, the ignition switch must be depressed to

DRY START: (Applies when the machine is first placed in service; when the machine has been completely out of fuel; or, when the machine has not been in recent use). When starting from the dry condition (drained, consumed or evaporated from the carburetor), additional actuation of the priming pump bulb will be required to move fuel from the tank to the primer bulb.

COLD START: (Applies after the engine has been started initially; has been stopped before running out of gasoline and has been allowed to cool). Under these conditions, very little actuation of the priming pump is required as some gasoline will usually remain in the carburetor. One actuation of the priming pump is usually sufficient under these conditions.

HOT START: (Applies after the engine has been started initially; has been stopped before running out of gasoline and has not been allowed to cool before restarting). Under these conditions, actuating the priming bulb is not usually required as some gasoline will usually remain in the antechamber.





Engine Starting Condition (Cont'd)

FLOODED START:

(Applies after too much fuel has reached the antechamber by excessive operation of the priming pump). See section on STARTING A FLOODED ENGINE.







STARTING THE ENGINE

1. Verify that the FORMULATION ON/OFF VALVE is in the "OFF" position. If your unit is equipped with a formulation metering valve, ensure that it has been rotated fully clockwise (CW) until the stop is reached.

2. If equipped, position the 3-WAY SWITCH on the rear panel of the machine to the proper position for the intended battery source to be used.

3. Move the Carburetor Lever to the "ON" position.

WARNING

DO NOT LEAVE THE MACHINE UNATTENDED WITH THE ON/OFF CONTROL IN THE ON POSITION, ESPECIALLY IF THE MACHINE HAS BEEN RUNNING. IF THE ENGINE IS HOT AND THE ON-OFF CONTROL IS IN THE ON POSITION, THE MACHINE MAY SELF START.

4. Depress and release the "Primer Bulb" repeatedly until the fuel is visible in the Bulb. Once fuel reaches the Bulb, pump Bulb (1-2) times only. (A HOT engine requires little or no priming to start.) A COLD engine requires (1-2) primes once fuel reaches the primer bulb.

WARNING

DO NOT ACTUATE GASOLINE PRIMER BULB WITH ON/OFF CONTROL LEVER IN OFF POSITION. DO NOT ATTEMPT TO START MACHINE WITH THE CARBURETOR COVER REMOVED.



Starting the Engine (Cont'd)

5. Simultaneously press and hold down the Ignition Switch and stroke the starting air pump at a steady speed until the engine begins to run. Continue holding down the switch until the engine is warm and running strong.

STARTING A FLOODED ENGINE

IMPORTANT

Excessively depressing the primer bulb will "flood" the engine. Flooding means that an excessive amount of gasoline has reached the spark plug. A flooded engine may require several steady pumps to start. If the engine has not started within (20) pumps, repeat steps 4 and 5.

WARNING

If flame emits from the discharge (exhaust) end of the engine tube, the engine is flooded. FLOODING MAY RESULT IN A LOUD EXPLOSIVE SOUND AND CAUSE SOME SMALL AMOUNT OF FLAME TO BE EMITTED FROM THE DISCHARGE (EXHAUST) END OF THE ENGINE.

NOTE:

If the Engine does not start, and the buzzing sound emitted by the Electronic Ignition is not heard, release the IGNITION SWITCH and proceed to the TROUBLE SHOOTING section of this manual.

STOPPING THE ENGINE

1. Rotate the Carburetor Lever to "OFF" position.



SELECTING A FORMULATION

Thermal fogging is an efficient and economical non-residual method of controlling insects. But the fog machine can not do the job alone. The proper insecticide, properly formulated is absolutely necessary. The machine will accept ineffective, poorly compounded solutions and the fog will appear no different from an efficient and well formulated compound, but the killing power will be lacking. It requires insecticide to kill insects.

Improperly compounded formulations can promptly drop out of solution in the formulation system and give poor results. Your distributor is usually qualified to make recommendations and to furnish properly formulated insecticides; but if you have any specific questions or doubts, feel free to contact the factory.

CAUTION

Use only formulations prepared for thermal fogging and for the specific job to be accomplished. This information should be found on the formulation label.

WARNING

THIS DEVICE IS DESIGNED TO DISPENSE CHEMICAL SOLUTIONS IN A FOG. MOST OF THE CHEMICAL SOLUTIONS WHICH MAY BE DISPENSED WITH THIS MACHINE REQUIRE REGISTRATION WITH OR APPROVAL BY VARIOUS GOVERNMENT AGENCIES. USE OF SOME OF THESE SOLUTIONS MAY BE RESTRICTED, REGULATED OR PROHIBITED IN CERTAIN AREAS.



PREPARING TO DISPENSE FOG

CAUTION

Before placing any formulation in the Formulation Tank, the operator should be thoroughly familiar with starting and stopping the pulse jet engine. If you are operating the machine for the first time, start and stop the engine a few times. This is also a good idea for experienced operators who may be operating a new machine or who may be reactivating an old machine after repairs or after a period of inactivity. Refer to the appropriate sections for starting and stopping instructions.

WARNING

READ THE SECTION ON SAFETY PRECAUTIONS BEFORE PREPARING TO DISPENSE FOG.

READ AND THOROUGHLY UNDERSTAND ALL INFORMATION, CAUTIONS AND WARNINGS ON THE FORMULATION LABEL WHICH MAY AFFECT PERSONAL SAFETY. KNOW ANY DANGERS OF THE SOLUTION USED AND KNOW WHAT TO DO IN CASE OF AN ACCIDENT INVOLVING THE SOLUTION.

ALWAYS USE THE APPROPRIATE SAFETY EQUIPMENT AND DRESS ACCORDING TO THE CHEMICAL FORMULATION WHICH IS BEING USED.



FOGGING WITHIN ENCLOSED SPACES:

When intending to fog within enclosed spaces such as buildings, crawl spaces, and spaces between ceiling and roof, a "dry" fog must be used. The enclosed space volume, formulation volume, and fogging time must be carefully calculated to avoid over fogging. Volume formulas for simple shapes usually found in structures are shown below:



Figure 2

BEFORE FOGGING:

1. Determine the volume of the enclosed space to be fogged in cubic feet or cubic meters as applicable. Read the formulation label and determine the normal usage rate of the formulation. This usually varies from 1 fluid ounce (oz.) per 1000 cubic feet, (approximately 100 milliliters per 100 cubic meters) to 1 ounce per 3000 cubic feet (approximately 100 milliliters per 300 cubic meters).

- **2.** Determine the Formulation Volume.
- **3.** Determine the fogging time.



BEFORE FOGGING (Cont'd)

NOTE

Tables 1 and 2 are provided as a quick reference for determining fogging time.

As a "rule of thumb." when fogging indoors, your metering valve setting should never exceed **4**. If your machine is equipped with fixed orifices instead of a metering valve, use the **#36** orifice fitting as a maximum indoor rate. ALSO, the operator must maintain at least 2.4 meters (8 feet) of clearance between the discharge end of the machine and the target being fogged.

Example: (Using English System Units)

STEP 1: Let's assume that the attic space shown on the previous page has a base (W) of 26 feet, and a height (H) of 7 feet and a length (L) of 43 feet. The volume (V) may be determined as follows.

The volume (V) may be determined as follows:

 $V = \frac{26 \times 7 \times 43}{2} = 3913 = 3900$ cubic feet

Let's also assume that the formulation label specifies a normal usage rate of 1 ounce per 3000 cubic feet (Table 2). Knowing the usage rate from the formulation label and the volume of space to be fogged, the formulation volume and fogging time can be calculated as shown below.



BEFORE FOGGING (Cont'd)

STEP 2: The normal required formulation Volume is: (<u>3900cu.ft.</u>) x (1 oz.) = **1.3 ounces** 3000 cu. ft.)

STEP 3: The normal time to fog 1.3 ounces is:

(<u>1.3 oz.</u>) X (<u>5 oz.</u>) (t seconds) (60 seconds)

t seconds = <u>(60 seconds) (1.3 oz.)</u> = **15 seconds** 5 oz.

where t = normal time to fog, and 5 oz. is the average machine flow rate to achieve a "dry fog."

FOGGING OUTDOORS:

Read and follow all cautions and warnings for "Dispensing Fog". Read and follow the instructions for thermal fogging on the chemical solution label.



(OPTIONAL METERING VALVE) VALVE SETTING VS. FLOW RATE: This graph represents an

approximate cross reference between the metering valve setting (0-10) and the formulation flow rate. This graph was derived using 467 Base oil (approximately 1 centipoise viscosity) as the formulation being fogged.



ENCLOSED SPACE VOLUME vs. FORMULATION VOLUME AND FOGGING TIME

Based on formulation label application rate of: 1 fluid ounce (oz) per <u>1000</u> cubic feet (cu. ft.) 100 milliliters (ml) per <u>100</u> cubic meters (cu. m.)

Volume of	Average Flow Rate*					
Enclosed Space	To achieve "DRY"	Fogging Time				
Cu. Ft. (Cu. Meters)	Fog Oz/Min (MI/Min)	(Seconds)				
1000 (30)	5 (150)	12				
2000 (60)	5 (150)	24				
3000 (90)	5 (150)	36				
5000 (140)	5 (150)	60				
10000 (280)	5 (150)	120				
20000 (560)	5 (150)	240				
30000 (840)	5 (150)	360				
40000 (1120)	5 (150)	480				
50000 (1400)	5 (150)	600				

TABLE 1

ENCLOSED SPACE VOLUME vs. FORMULATION VOLUME AND FOGGING TIME

Based on formulation label application rate of: 1 fluid ounce (oz) per <u>3000</u> cubic feet (cu. ft.) 100 milliliters (ml) per <u>300</u> cubic meters (cu. m.)

Vo	lume of	Average	Flow Rate*	Fogging Time
Enclo	sed Space	I o achie	eve "DRY"	(Seconds)
Cu. Ft.	(Cu. Meters)	Fog Oz/N	/lin (Ml/Min)	
1000	(30)	5	(150)	4
2000	(60)	5	(150)	8
3000	(90)	5	(150)	12
5000	(140)	5	(150)	20
10000	(280)	5	(150)	40
20000	(560)	5	(150)	80
30000	(840)	5	(150)	120
40000	(1120)	5	(150)	160
50000	(1400)	5	(150)	200

TABLE 2

* This flow rate is an average. Your actual flow rate required to produce a "dry" fog may vary depending on the viscosity of the formulation to be fogged, the formulation tank pressure, and the operating characteristic "dry" fog must be used when fogging in an enclosed area. See "Dispensing FOG WARNING" on page 23-25. To test the fog to verify that it is "dry," see "Dry Fog vs. Wet Fog" on page 27.



DISPENSING FOG

WARNING

IF YOUR FLOW RATE REQUIRED TO ACHIEVE A "DRY" FOG IS GREATER THAN THE AVERAGE FLOW RATE GIVEN IN TABLES 1 AND 2, FOGGING TIME FOR THE ENCLOSED SPACE WILL BE DIFFERENT THAN THE TIME SHOWN. (SEE SECTION ON PREVIOUS PAGE TO DETERMINE FOGGING TIME.)

IT SHOULD ALSO BE NOTED THAT TABLES 1 AND 2 ARE BASED ON A FLOW RATE OF 2.3 GPH (8.9 LT. /HR.) OR 5 OZ./MIN, (150 ML./MIN.) "DRY-FOG" AS SHOWN.

1. If the engine is running, stop the engine and wait 15 seconds for pressure in the Formulation Tank to escape.

CAUTION

Remove tank cap slowly

2. Rotate the Formulation Tank Cap fully counterclockwise (CCW) and remove it from the formulation tank neck.

3. Place an appropriate amount of formulation in the formulation tank.

NOTE

It is a good idea to put only as much formulation in the tank as is necessary to do a particular job. This helps to ensure that the formulation tank will be empty when the fogging job is finished.



WARNING

DO NOT USE ANY SUBSTANCES FROM UNMARKED CONTAINERS OR FROM CONTAINERS WITH OBVIOUSLY ALTERED LABELS. READ AND FOLLOW THE INSTRUCTIONS ON THE CHEMICAL SOLUTION LABEL FOR THERMAL FOGGING OF THE SOLUTION.

4. Place the Formulation Tank Cap on the Formulation Tank and rotate it clockwise (CW) until the stop is reached.

NOTE

The Formulation Tank must be sealed air tight for the machine to operate properly.

CAUTION

Read the entire OPERATION SECTION and the section on SAFETY PRECAUTIONS before starting the machine for the purpose of dispensing fog.

WARNING

DO NOT UNDER ANY CIRCUMSTANCES USE A WET FOG IN A CLOSED AREA.

DO NOT FOG ANY ENCLOSED SPACE OF LESS THAN 500 CUBIC FEET (14 CUBIC METERS) WITH THIS MACHINE.

DO NOT FOG AN ENCLOSED SPACE FOR MORE THAN 7.5 SECONDS FOR EACH 1000 CUBIC FEET (28 CUBIC METERS) OF ENCLOSED SPACE. (THIS INFORMATION IS BASED ON A MACHINE FLOW RATE OF 9 U.S. GPH (34 LT./HR.) OR 19 OZ./MIN. (568 ML/MIN.) (EQUIVALENT OF 1 GALLON/50,000 CU. FT.) YOUR MACHINE IS CAPABLE OF PRODUCING HIGHER FLOW RATES THAN 9 GPH (34 LT./HR.).



NEVER FOG INDOORS USING A FLOW RATE THAT PRODUCES A WET FOG (SEE SECTION "PREPARING TO DISPENSE FOG"). EXTINGUISH ALL OIL AND GAS PILOT LIGHTS AND TURN OFF ALL ELECTRICAL POWER IN A CLOSED AREA BEFORE FOGGING.

DO NOT FOG NEAR AN OPEN FLAME OR HOT MATERIALS. THIS INCLUDES LIGHTED MATCHES, CIGARETTES, ETC.

NEVER LEAVE THE MACHINE UNATTENDED.

IF THE ENGINE STOPS FOR ANY REASON, RELEASE THE FORMULATION ON/OFF LEVER IMMEDIATELY.

IF AN EXTERNAL SOURCE IGNITES OR TORCHES THE FOG, RELEASE THE FORMULATION ON/OFF LEVER IMMEDIATELY.

DO NOT AT ANY TIME PLACE THE MACHINE ON ITS SIDE.

DO NOT PLACE THE DISCHARGE (EXHAUST) END OF AN OPERATING MACHINE CLOSER THAN 24 INCHES (61 CM) TO A WALL OR OTHER OBSTRUCTION. THIS CAN CAUSE THE ENGINE TO OVERHEAT AND CAUSE THE MACHINE TO SUFFER PERMANENT DAMAGE LEADING TO A FIRE OR EXPLOSION.

DO NOT TOUCH THE HOT ENGINE TUBE. ALLOW SUFFICIENT COOLING TIME AFTER OPERATION BEFORE ATTEMPTING ADJUSTMENT, REPAIR OR MAINTENANCE.



DO NOT LOOK INTO THE ENGINE DISCHARGE (EXHAUST) TUBE.

DO NOT FOG INTO THE WIND.

DO NOT LEAVE THE FOG CONTINUOUSLY DIRECTED AT THE SAME AREA OR OBJECT. THIS MAY CAUSE A BUILD-UP OF A FLAMMABLE SUBSTANCE OR LEAVE UNDESIRABLE DEPOSITS ON WALLS, FURNITURE, ETC.

NOTE

The formulation flow to the INJECTION ORIFICE is controlled by both a fixed flow restrictor orifice (or optional formulation metering valve) which controls the formulation flow rate and an ON/OFF Valve. The fixed orifices supplied with your machine are:

ORIFICE	GPH	LPH
#24	1.5	5.7
#28	2.6	10.0
#36	4.6	17.5
#60	8	30.0
#72*	11	42.0

*The #72 orifice is installed in your machine and is tested at the factory for proper flow.

WARNING

The larger numbered orifices produce higher flow rates. Therefore, the fog output of the lower numbered orifices (#24, #28 and #36) will all tend to produce a "dry" fog. Fog quality changes from "DRY" to "WET" as flow rate increase. The point of change over from dry to wet depends on variables such as the Formulation Tank pressure, formulation viscosity, the state of cleanliness of the formulation system and the operating characteristics of the engine.



"DRY" FOG VS "WET" FOG

CAUTION

When it is intended to fog in a closed area, the operator should first test the fog to verify that it is **DRY** before entering the closed area. To test the fog quality pass a dark piece of paper or a shiny object through the fog at a distance of approximately 24 inches (61 CM) from the discharge (exhaust) end of the machine. If there is any visual accumulation on the paper or object, the fog must be considered WET and the flow control orifice must be reduced to a smaller number (or the metering valve closed clockwise to a lower number) to produce a dryer fog. To ensure a DRY fog, always give yourself a margin of safety in selecting a formulation flow rate.

START FOGGING

WARNING: Ensure that the person operating the machine is wearing OSHA approved safety equipment (ie. gloves, respirator, goggles, etc...) before attempting to fog! Following all other applicable NOTES, CAUTIONS and WARNINGS listed in this manual and on the formulation label.

1. Start the engine as specified in the section STARTING THE ENGINE.

2. Verify that the Formulation Tank Cap is tight.

3. When the engine is running smooth, move the machine to a clear open area and position the FORMULATION ON/OFF VALVE to "ON" position. Return the FORMULATION ON/OFF VALVE to "OFF" position to stop fogging.

4. Observe the fog being produced and if necessary after allowing the machine to cool, select a different flow control orifice that will give the fog quality you desire.



MAJOR COMPONENTS DIAGRAM







STOP FOGGING

1. When fogging is complete, turn the FORMULATION ON-OFF VALVE to "OFF" position (and if applicable, rotate the FORMULATION METERING VALVE clockwise (CW) until the stop is reached.)

2. Stop the engine by returning the CARBURETOR LEVER to the "OFF" position.

CLEAN UP

1. Drain any unused Formulation from the tank into its original container for proper storage.

CAUTION

Store all formulations where they are not accessible to children or other persons who may not be aware of potential dangers involved.

Do not store formulations in unmarked or otherwise improper containers.

Do not store formulations in empty food or beverage containers or in any container marked for another substance.

Do not re-use empty formulation containers for other purposes.



Dispose of empty formulation containers in accordance with the formulation label instructions.

2. After properly storing the formulation, perform the "AFTER EACH USE" maintenance operations under the MAINTENANCE section of this manual.

NOTE

Many formulations will release residue that can settle in the formulation tank. If this residue is left to collect in the Formulation Tank, it will eventually be carried through the formulation system forming sludge in the system. This sludge can completely block the formulation system making fogging impossible.

CAUTION

Because the machine may still have gasoline in its tank, the machine should be stored between uses under conditions applicable to gasoline containers generally, i.e., store in a cool dry and well ventilated place away from sources of ignition.

3. If preparing the machine for long-term storage or shipment, refer to the section marked STORAGE AND SHIPMENT.



INSTALLING AIR/FOG PLENUM



SEE DETAIL "A"

INSTRUCTIONS:

- 1. Loosen clamp of Air/Fog Plenum and slide assembly over end of Long Air Duct.
- 2. Position Air/Fog Plenum so that the outer edge is approximately 2 in. (51 mm) from the edge of Long Air Duct.
- 3. Tighten clamp until snug.

WARNING

DO NOT over tighten clamp. Doing so can damage the Long Air Duct and can cause further damage to the machine.



PREVENTATIVE MAINTENANCE

NOTE

A successful maintenance program begins after the first use of the machine and not after the machine has ceased to function. Numbers in parentheses refer to the identification numbers in the Parts identification Section.

AFTER EACH USE

If the machine will be left idle for more than one (1) hour, flush the system as follows to avoid frozen valves and plugged lines resulting from formulation residues.

FLUSH THE FORMULATION SYSTEM

1. Drain the Formulation Tank.

CAUTION:

Store the formulation properly. See the cautions under clean up.

2. Pour one pint of kerosene, No. 2 Fuel Oil or Diesel Fuel into the Formulation Tank and thoroughly mix it inside the tank.

3. Start the engine in accordance with the OPERATION section and fog out all of the liquid in the tank.

WARNING

ALL CAUTIONS AND WARNINGS APPLICABLE TO OPERATION AND FOGGING ARE APPLICABLE TO THIS FLUSHING PROCEDURE.

INSPECT FOR FORMULATION RESIDUES

Examine the Formulation Tank and system for residues. If deposits are building up, increase the amount of flushing liquid that is fogged after each use.



CLEAN THE ENGINE DISCHARGE (EXHAUST) TUBE

1. Using the Clean out Tool provided, (Fig. 4) insert the brush into the engine discharge (exhaust) tube and rotate it clockwise (CW) as you push the tool into the tube as far as the handle permits.



Figure 4

2. Continue rotating the tool in the same direction and pull back and remove the brush from the tube.

NOTE

It is not normally necessary to push and pull hard on the brush handle; however, if the engine tube is not cleaned regularly, it becomes increasingly difficult to clean. Push and pull gently and continue rotating.

Loose carbon will be removed from the tube when the engine is next started.



AFTER EVERY EIGHT (8) HOURS OPERATION

Clean the Formulation Filters

1. If so equipped, remove the FORMULATION FILTER located in the tank neck. Clean with detergent and water.



ANTECHAMBER CLEANOUT DIAGRAM Figure 5

2. If the filter has deposits that soap and water will not remove, clean it using an automotive carburetor cleaner.

3. Thoroughly dry the filter and re-install.

CAUTION

Do not operate the system without the formulation filter installed. Extensive damage to the system may occur due to clogging of lines and orifices.



CLEAN THE ENGINE NECK

NOTE

A screw driver or similar tool may be used to remove the carbon.

CAUTION

Extreme care must be taken to prevent damaging the glow coil in the combustion chamber. Any tool used should be short enough to prevent the tip of the tool from reaching and damaging the glow coil.

WARNING

A DAMAGED OR OUT OF POSITION GLOW COIL WILL CAUSE POOR ENGINE STARTING AND OPERATION. ACCUMULATION OF CARBON IN THE ENGINE NECK WILL ULTIMATELY RESULT IN HARD STARTING AND POOR PERFORMANCE.

EXAMINE THE SPARKPLUG

In general, the only time the spark plug goes bad is if the white porcelain becomes cracked or broken. Occasionally carbon will form on the electrodes.

When this happens, rub the carbon off with a piece of steel wool. The spark plug is gapped at 0.060" (1.5 MM). A wide spark plug gap is required to ensure fast, efficient starting of the engine. DO NOT close the spark plug gap smaller than this dimension. Always install the spark plug with your fingers. NEVER USE A WRENCH TO TIGHTEN THE SPARK PLUG.





CHECK ON-OFF CONTROL ADJUSTMENT

The On-Off Control linkage should rotate the linkage stop from fully open to fully closed position.



Figure 7

AFTER EVERY 25 HOURS OF OPERATION

CLEAN THE FORMULATION INJECTION ORIFICE

1. Disconnect the Formulation Injection Line at the injection end and then remove the elbow assembly (Fig. 7)

2. Insert a wire through the Coupling into the engine tube to remove carbon deposits

3. Reassemble the Elbow and the Formulation Injection Line. Apply a pipe sealant to the pipe threads of the nipple prior to the assembly.

CHECK THE FUEL FILTER

Inspect the Fuel Filter (Fig. 3) in the fuel line. If it is dirty, replace the filter for a new one (P/N-58316). Inspect the filter located within the carburetor (see Figure 13 for location).



CHECK THE BATTERIES

No set period of time can be established for the replacement of the "AAA" size battery, but the spark intensity should be checked whenever the machine does not start easily. See TROUBLESHOOTING SECTION concerning the testing of the electronic ignition.

WARNING

IMPROPER USE OF BATTERIES MAY CAUSE LEAKAGE AND EXPLOSION. THEREFORE, STRICTLY OBSERVE THE FOLLOWING PRECAUTIONS.

(1) INSTALL THE BATTERY WITH THE POSITIVE (+) AND NEGATIVE (-) POLARITY IN THE PROPER DIRECTION.

(2) DO NOT USE AN OLD BATTERY.

(3) DO NOT USE CYLINDRICAL ALKALINE BATTERIES WITH OTHER TYPES OF BATTERIES.

(4) NEVER ATTEMPT TO SHORT-CIRCUIT, DISASSEMBLE, OR HEAT BATTERIES. DO NOT THROW BATTERIES IN FIRE.

CYLINDRICAL ALKALINE BATTERIES ARE NOT RECHARGEABLE. IF RECHARGED, THEY MAY LEAK AND EXPLODE.

CARBURETOR

The Carburetor on this machine does not need frequent adjustment or servicing. Careful attention to putting only clean gasoline in the machine will significantly reduce trouble with the Carburetor. The Carburetor idle-needle is pre-set at the factory for the correct fuel at an altitude of approximately 1000 feet (305 meters.)

Minor adjustment of the needle may be required for high altitude. When the Carburetor is set at the nominal setting as explained below, performance difficulties will usually be found to be caused by sources other than the



carburetor. For example, if the engine dies or runs rough, carbon build up in the engine neck will often be found to be the cause. Scheduled cleaning as detailed in MAINTENANCE will eliminate this cause.

IDLE NEEDLE ADJUSTMENT

NOTE

Read the entire CARBURETOR section before performing the idle needle adjustment.



Figure 8

1. Drain any formulation remaining in the Formulation Tank.

2. Add approximately 1 quart (1 liter) of flushing solution, fuel oil or kerosene to the Formulation Tank.

3. Make sure the Fuel Tank has gasoline in it.



4. With the engine stopped, turn the idle-needle screw gently clockwise (CW) until the needle seats.

CAUTION

Do not over tighten the idle-needle. Over tightening can damage the needle seat in the carburetor.

5. After the needle seats, turn the idle-needle screw counterclockwise (CCW) one-half (1/2) of one revolution open.





1. Engine Impulse: Actuates Fuel Pump Diaphragm alternating pressure-vacuum pulses.

2. Fuel Pump Diaphragm: Fluctuates in response to engine impulse. Transfers fuel through Fuel Pump Valves.

3. Fuel Inlet: Fuel drawn from tank.

4. Inlet Valve: Responds to Fuel Pump Diaphragm. Opens during vacuum pulse. Closes during pressure pulse.

5. Outlet Valve: Closes during vacuum pulse. Opens during pressure pulse.

- 6. Filter Screen: Filter fuel on route to Metering Chamber.
- 7. Inlet Needle Valve: Lifts off seat to allow fuel entry into Metering Chamber.
- **8.** Butterfly Valve: Shuts off air flow stopping engine.
- **9.** Fuel Needle: Adjusts fuel richness.

10. Atmospheric Vent: Allows air Metering Diaphragm.

11. Metering Diaphragm: Drawn up engine is running to activate Metering Lever.

12. Metering Lever: Lifts Inlet Needle

13. Metering Lever Spring: Transmits force to lever. Closes Inlet Valve as Metering Chamber fills.

14. Metering Chamber: Fuel reservoir.

- **15.** Nozzle Well: Fuel is drawn in from Chamber at high speed.
- **16.** Nozzle: Increases fuel discharge at high speed.

17. Venturi: Increases air velocity at Nozzle creating a suction to draw fuel into Throttle Bore.

18. Priming Pump: Used to supply fuel to antechamber for starting.

WARNING

IF THE MIXTURE IS TOO LEAN THE ENGINE MAY DIE AT THIS POINT. UPON RESTARTING, FLAME MAY MOMENTARILY SHOOT OUT THE DISCHARGE TUBE.

NOTE

This section outlines the operating systems in the Carburetor. Refer to "The Starting System Diagram" and the "Carburetor System Diagram" for a pictorial representation of all systems and names. The end of this section contains procedures for all possible Carburetor adjustments.



The purpose of the Carburetor is to supply a combustible mixture of fuel and air to the Pulse Jet Engines. The carburetor uses four systems to create this mixture. These systems are:

- 1. A Venturi
- 2. A Metering Chamber
- 3. A Fuel Pump
- 4. A Fuel Needle

The Venturi is the air passage through the Carburetor. When air moves through a Venturi a partial vacuum is created. The strength of the vacuum varies proportionately to the amount of air flowing through the Venturi. When a constant volume of gasoline is connected to the Venturi, the vacuum created by the Venturi will draw an amount of gasoline proportional to the air flow past the Venturi and disperse the gasoline in the airflow. This arrangement allows the carburetor to always supply the correct ration of fuel and air to the engine.

The Metering Chamber maintains a constant volume of gasoline for the Venturi and prevents gasoline from leaking out through the Carburetor should the machine be overturned. As gasoline enters and begins to fill the Metering Chamber it presses out on the Metering Diaphragm allowing the spring under the Metering Lever to push out on the lever closing the Inlet Needle Valve. When the air flowing through the Venturi draws gasoline from the Metering Chamber, the Metering Diaphragm moves in pressing in the Metering Lever and opening the Inlet Needle Valve, thereby allowing the metering Chamber to fill with gasoline again. When the engine is not running, vacuum is not created in the Venturi to move the Metering Diaphragm so the Metering Diaphragm does not move in and out. In this condition the spring behind the Metering Lever holds the Inlet Needle Valve closed preventing gasoline from leaking through the Carburetor if the machine is overturned.



The purpose of the Internal Fuel Pump is to deliver the gasoline to the Carburetor and be capable of delivering the maximum amount of gasoline the Pulse Jet Engine would ever require. The Fuel Pump Diaphragm is driven by the alternating positive and negative air pressure from the engine's intake-explosiondischarge cycle. Movements Pump Diaphragm draw gasoline through a series of check-valves and push the gasoline toward the Metering Chamber.

The Fuel Needle fine tunes the fuel-air mixture allowing for small differences in engines and performance.



CARBURETOR – METERING CHAMBER SIDE



CARBURETOR – PUMP CHAMBER SIDE



CARBURETOR ADJUSTMENT

NOTE

If clean fresh gasoline combined with a Fuel Stabilizer Additive is used, the Carburetor will almost never require servicing. Usually most operational problems involve carbon build-up, weak spark, or excessive priming causing the engine to flood. All of these possibilities should be checked before working on Carburetor.

An out of adjustment Carburetor will cause the following symptoms.

NOTE

All of these can also be caused by a weak battery and/or carbon build-up.

Symptom: #1 Machine is hard to start (too much gasoline). Possible Cause:

- 1. Bad gasoline
- 2. Inlet Needle Valve wedged open.
- 3. Fuel Needle set too far open.
- 4. Weak Batteries
- 5. Metering Lever inside carburetor set too far out.
- 6. Too much priming of gasoline

Symptom: #2 Machine is hard to start (not enough gasoline). Possible Cause:

- 1. Carburetor is clogged.
- 2. Fuel needle in carburetor stuck to its seat.
- 3. Metering lever set too far in.

Symptom: #3 Machine runs but dies when beginning to fog. Possible Cause:

- 1. Fuel-air mixture is too lean or too rich.
- 2. Throttle linkage not traveling to full OPEN position.



ADJUSTING THE FUEL NEEDLE

The engine must be running in order to adjust the Fuel Needle. If the engine will not run and the fuel needle is set between 1/2 and 3/4 turn out (open), the Fuel Needle setting is not likely to be the problem.

If the engine will not run and the Fuel Needle is not set between 1/2 -3/4 turn out, set the Needle to this setting. The machine should start in this range.

1. Once the machine is running proceed as follows:

With Fuel Oil or Flushing solution in the Formulation Tank, move the machine where it can safely be used to fog for a brief period.

2. Install the #72 flow control orifice (or if equipped, set the Formulation Metering Valve to "10") and start the machine.

CAUTION

If the machine is running too lean or too rich, the next step may cause the engine to stop and a small amount of flame may exit the engine discharge.

NOTE

A pulse-jet-engine that has a LEAN fuel:air mixture will not carry fog and the engine will want to stop running. A pulse-jet-engine that is set RICH will run rough or sputter frequently.



WARNING

WHEN ADJUSTING THE FUEL NEEDLE DO NOT TOUCH THE ENGINE HOUSING. THE HOUSING HEATS UP QUICKLY TO A TEMPERATURE WHICH CAN CAUSE SERIOUS BURNS IF TOUCHED.

3. Using a small regular tip screwdriver, slowly rotate the Fuel Needle clockwise then counterclockwise. Listen to the sound of the engine and adjust the Carburetor Fuel Needle to the setting smoothest and strongest. This setting should be the correct Fuel Needle setting.

4. Rotate the Formulation Valve to ON position.

5. If the engine stops or hesitates, immediately return the Formulation Valve to OFF and rotate the Fuel Needle counterclockwise 1/16th turn or less. Repeat steps 3 and 4 until the engine no longer hesitates or stops when beginning to fog.

ADJUSTING THE METERING LEVER

The Metering Lever setting affects how easy the machine is to start. When the Metering lever is properly set, it allows the proper amount of gasoline to flow through the Carburetor for starting. However, if the Metering Lever is not set properly, the Metering Diaphragm may push too far or too little on the Metering Lever allowing too much or too little of gasoline into the engine.

If the Metering Lever is set too far in, the movement of the Metering Diaphragm will not be sufficient to open the Inlet Needle Valve the required amount. This will make the engine hard to start because it will not be getting enough gasoline.

If the Metering Lever is set too far out, the movement of the Metering Diaphragm will open the Inlet Needle Valve too far. This will make the engine hard to start because it will be getting too much gasoline.



A Metering Lever set too low will decrease the volume of gasoline held in the Metering Chamber. This will force the Fuel Needle to be set more than 3/4 turn from STOP to compensate for less gasoline in the Metering Chamber.

A Metering Lever set too far out will increase the volume of gasoline held in the Metering chamber. This will force the Fuel Needle to be set at less than 3/4 turn from STOP.

If the internal Carburetor parts are replaced or removed it is a good idea to check the Metering Lever adjustment. The metering lever is adjusted in relationship to the circuit plate as shown in the Metering Lever Adjustment Diagram (Fig. 12).

Be careful that the Metering Lever tip is not set farther out than 0.031 inches (0.787 mm), since this passageway through the Carburetor is to remain open all the time. A setting of more than 0.031 inches (0.787 mm) will cause the machine to flood and be extremely difficult to clear from the flooded condition. After adjusting the Metering Lever, be sure to readjust the Fuel Needle.





To clean the CARBURETOR filter, proceed as follows:

1. Remove the plate, pump diaphragm and gaskets from the Carburetor. See diagram and illustrations.

2. Gently remove the filter screen taking care not to deform or spread the wire mesh.

- 3. Clean the screen in fresh gasoline.
- 4. Re-assemble the parts as illustrated in the Carburetor breakdown.



REF. NO	PART NAME
1	Fitting-Inlet
2	Screw-Pump Cover
3	Cover-Fuel Pump
4*	Gasket-Fuel Pump
5*	Diaphragm-Fuel Pump
6**	Screen-Inlet
7	Body Assembly-Carburetor
8	Ring-Throttle Retainer
9**	Valve-Inlet Needle
10**	Spring-Metering Lever
11**	Lever-Metering
12**	Pin-Metering Lever
13	Plate-Circuit
14*	Gasket-Metering Diaphragm
15*	Diaphragm Assembly-Metering
16	Screw Assembly-Metering
	Cover & Throttle Clip
17	Valve-Throttle
18**	Screw-Throttle Valve
19	Shaft Assembly-Throttle
20	Spring-Throttle Return
21	Needle-Fuel
22	Spring-High Speed Needle
23	Screw-Metering Lever Pin
24*	Gasket-Circuit Plate
25**	Screw-Circuit Plate
26	Cover-Metering Diaphragm
*	Contents in Gasket/Diaphragm Kit-
	P/N (58238)

* Contents in Repair Kit-P/N (58237)

FIGURE 13 Carburetor Assembly Diagram



TROUBLESHOOTING

Remember:

Reduction of trouble begins with the performance of the prescribed maintenance actions in the MAINTENANCE section of this manual. All maintenance actions should be performed before using this procedure. See the Systems Diagram for a schematic representation of the machines operation.

Symptom: The engine will not start.

Check:

1. The On-Off Control lever could be out of adjustment preventing starting air from reaching the engine. See the section on ADJUSTING THE ON-OFF CONTROL. (figure 6)

2. The machine could be out of gasoline or have very old and/or stale gasoline in the Fuel Tank. Use only fresh gasoline with a minimum octane rating of 87.

3. The Fuel Filter could be clogged.

4. Examine the starting air line to see if it is securely connected to the top of the air filter cover and at the air pump.

5. The spark plug may be weak or intermittent. If the spark plug is soaked with gas then the machine is "flooded". Is the electrode gap correct? Refer to the MAINTENANCE section of this manual.

6. Remove the spark plug to see if gasoline reaches the spark plug. If the spark plug is not wet, then gasoline is not reaching the spark plug. Warning: Never push ignition button with spark plug removed!



WARNING:

DO NOT push the ignition switch with the spark plug removed.

Symptom: There is no spark when the Ignition Switch is pressed.

Check:

1. The battery may be too weak. Remember, batteries will go dead over a period of time whether they are used or not.

2. Examine the wiring for loose connections. Is the spark plug boot firmly attached? Is the ignition module good and tight against its stainless steel mounting plate? Is the ground wire connection good and tight.

3. If the Ignition Switch begins to go bad, it may work in some positions but not in others.

4. After 1, 2 and 3 are tried, the only possible remaining source of problems is the Ignition Coil. Re-check the above before replacing the Ignition Coil.

Symptom: Gasoline does not reach the Antechamber.

Check:

1. The Primer Bulb lines for leaks. By removing the air filter top cover, fuel should be visible when the bulb is depressed.

2. The Fuel Filter may be clogged.

3. The Fuel Needle may be closed.

4. The machine may be out of gasoline.

5. The On-Off Control may not be properly located for starting the machine.



6. The Inlet Needle Valve may be stuck in its seat. This can occur when stale gasoline is used or when the machine is left setting for long periods of time. To solve this problem the Metering Diaphragm Cover and the Diaphragm may have to be removed and the Inlet Needle Valve manually broken loose. See the section on the CARBURETOR. Use Dyna-Fog® Fuel Stabilizer or equivalent to reduce these types of problems.

Symptom: Machine floods easily.

Check:

1. Is the Fuel Needle properly set?

2. The spark plug gap must be properly set. If gap is too close the gasoline will fill the gap and prevent spark from occurring.

- 3. The Metering Lever could be set too far out.
- 4. Primer pump being depressed excessively.
- 5. Batteries may be weak.

Symptom: The engine runs weak.

Check:

1. Make sure the On-Off Control linkage is properly set. Linkage wheel should rotate fully counterclockwise to STOP. If not, adjust linkage. See page .

2. Is there a carbon build-up? Check by looking into the engine with a flashlight. Refer to the MAINTENANCE section.



3. Is there an air leak at the bottom on the Carburetor Assembly? Tighten the two carburetor mounting screws.

4. Is the Fuel Needle out of adjustment causing the machine to run weak? See the CARBURETOR section.

5. Is the gasoline bad or dirty?

6. Is there large amounts of air in the gasoline line? Air bubbles make the machine run weak. Check the fuel line connections, including the two lines from the primer bulb to the Carburetor.

Symptom: The machine will not fog.

Check:

1. Is the Formulation Tank pressurized when the machine is running? If not, the pressurizing valve is bad or installed backwards.

2. Check the formulation delivery lines from the tank to the injection point on the engine to see if they are clogged. Trace the fluid path from the tank to the injection orifice at the engine.

3. Is the pressurizing valve in backwards? See the section on WORKING PRINCIPLES.

4. Check for carbon at the injection point. See MAINTENANCE section.

5. Does the Formulation Tank Cap leak?





STORAGE AND SHIPMENT

NOTE

It is a good idea to retain the original machine shipping carton as well as its inner packing and blocking materials for any storage and shipment which may be required.

1. If the machine is functional, flush the formulation system in accordance with the instructions under MAINTENANCE. Drain the Formulation Tank by removing the Formulation Tank Cap from the tank neck. Then remove the Formulation Tank Cap from the bottom of the Formulation Tank. Using a rotary motion to drain all of the formulation. Rinse the inside of the Formulation Tank using one of the liquids specified for FLUSHING under MAINTENANCE. When all of the liquid has been removed from the Formulation Tank, re-install the both Formulation Tank Caps.

2. Drain the Gasoline Tank by removing the Gasoline Tank Cap. Remove the Gasoline Tank Plug and drain the tank in the same manner as done in the previous step for the formulation.

Re-install the Gasoline Tank Plug and the Gasoline Tank Cap. Then PUMP repeatedly with the IGNITION SWITCH held until no further firing occurs and no further fuel is observed in the Antechamber of the engine. This will clear out any fuel left in the lines or in the carburetor.

3. Remove the Battery from the Ignition Switch and store the Battery in a cool dry place.

4. Position the Carburetor Lever into the OFF position.

5. Store the machine in a cool dry place. If the original carton is not available, cover the machine to avoid accumulation of dust or dirt.

6. When the original carton and its inner packing and blocking materials are not available and the machine is to be shipped long distances or by commercial carrier, considerable care must be taken in packaging to avoid damage in transit. The machine must be held in place to prevent rocking, shifting or bouncing in the carton.



WARNING

IT IS AGAINST FEDERAL LAW TO SHIP INSECTICIDES AND FLAMMABLE LIQUIDS IN AN UNMARKED, NON-D,O,T. APPROVED CONTAINER WITHOUT PROPER LABELING AND U.N. NUMBER. IF FOR ANY REASON IT BECOMES NECESSARY TO RETURN YOUR MACHINE TO OUR FACTORY, MAKE CERTAIN THAT THE FORMULATION AND FUEL TANKS HAVE BEEN DRAINED AND FLUSHED AS DESCRIBED ABOVE. IF A MACHINE IS RECEIVED THAT HAS NOT BEEN DRAINED AND FLUSHED, A SERVICE FEE WILL BE CHARGED FOR DRAINING AND PROPERLY DISPOSING OF THE CONTENTS.

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NENTS (1)	PART #	132862	59020 (18)	21093	59025-1 NOTE: ITEM 19 TO IN HOLE OF ITEM	59063	159929	138479	43016 20	58389-4 (21)	58675	43011 (2)	32109	32636 23	58269-1	441685	157678	85916	86690 (25)	59026	59023	218322	138522 (26)	9417489) (80296-12 (27)	58636-1	80082-1 (REF)	10100-14			
CARBURETION COMPO	DESCRIPTION	SCREW, 10-24X1-3/4	BRACKET, AIR INJECTION	NUT, HEX, 7/16-24	FILTER, AIR, CARBURETOR	PLATE, BOTTOM, AIR INTAKE	SCREW, 10-24X5/8 PN	WASHER, LOCK, 10, EXT.	GASKET, TOP CARBURETOR	CARBURETOR, MACHINED	GASKET, CARBURETOR	CARBURETOR ADAPTOR	GASKET, VENTURI	PETAL VALVE AY.	ENGINE/ANTECHAMBER AY.	CONNECTOR, 1/8P-1/4T	SCREW, 10-24 X 3/8, TRCR	ELBOW, HOSE, BARB	CLAMP, TUBE, .25	SPRING, EXTENSION, 125 DIA. X.5	LEVER, CARBURETOR	WASHER, FLAT, #4	WASHER, LOCK, #4, INTO	SCREW, 4-40 X 1/4, TAP	CLAMP, HOSE, DOUBLE WIRE, .5	TUBING, RIENPVC .125	SPARK PLUG	O'RING			
ENGINE/(ITEM QTY.	1 2	2 1	3 1	4 1	5 1	6 4	7 4	8	9 1	10 1	11 1	12 2	13 1	14 1	15 1	16 4	17 2	18 1	19 1	20 1	21 2	22 22	23 22	24 2	25 1	26 1	27 1			





PLUMBING DIAGRAM (FALCON)

ITEM	QTY.	DESCRIPTION	PART #
1	1	E RING, TRUARC 5133-62	58291
2	1	NIPPLE, HEX, 1/8P – 1/8P	85742
3	1	ELBOW AY., INJ. ORIFICE	58625
4	13	NUT, 1/4 TUBE	145463
5	1	LINE, FORMULATION INJ.	58574-3
6	1	VALVE, BALL, 1/4 FPT	22273
7	1	ELBOW, 1/4T – 1/4MP, BRASS	63054
8	1	CONNECTOR, 1/4P – 1/4T	21032
9	1	BRACKET, VALVE, 2-WAY	59046
10	2	TUBE, 1/4, NYLON, 6 INCH	58212-8
11	2	CLAMP, 11/32, PLASTIC	21158
12	1	TUBE, BLUE, 3/16 ID X 5/16 OD	62227-9
13	2	CONNECTOR, STANDPIPE	10105
14	1	UNION/ORIFICE AY	64490-72
15	1	STANDPIPE, FORMULATION TANK	59048
16	1	ELBOW, 90, 1/8 MPT – 1/4 T	85748
17	2	TUBE, 1/4, NYLON, 12 INCH	58212-1
18	1	NUT, JAM, 9/16 HEX	58682
19	1	HOUSING, UPSTREAM	58680
20	2	FILTER, 3/16 X 75 MICRONS	58316
21	2	TUBING, TYGON, .25 O.D., 5.38" LENGTH	58713-2
22	2	ELBOW, 1/8 MPT – 3/16, BARB	85916
23	1	RESTRICTING TEE AY	22183-2
24	1	HOUSING, DOWNSTREAM(BLACK)	58681
25	1	MALE TEE	22184
26	1	TUBE, VINYL, .312 GRES	80447-16
27	1	VALVE, METERING (OPTIONAL)	22235





PRESSURIZING VALVE AY. P/N: 58257-1

ITEM	QTY.	DESCRIPTION.	PART #
1	6	BRASS INSERT	58239
2	6	SLEEVE, 1/4 TUBE	114628
3	6	NUT, 1/4 TUBE	145463
4	2	TUBE, 1/4, NYLON, 12 IN	58212-1
5	1	MALE TEE	22184
6	1	PRESSURIZING VALVE AY	58683-1
7	1	RESTRICTING TEE AY.	22183-2
8	1	HOUSING, DOWNSTREAM	58681
9	1	VALVE, DUCKBILL, CHECK	58684-1
10	1	NUT, JAM, 9/16 HEX	58682
11	1	O'RING, .308/.294 I.D.	10100-11
12	1	HOUSING, UPSTREAM	58680
13	1	TUBE, 1/4, NYLON, 6 IN	58212-8
14	1	ORIFICE, .024 DIA.	10247-24





IGNITER COMPONENTS VIEW

ITEM	QTY.	DESCRIPTION	PART #
1	1	WIRE ASSEMBLY, GROUND	59066
2	1	CAP, IGNITER (1.5 VDC)	59006-2
3	1	COVER, IGNITER	59065
4	1	BATTERY, AAA, ALKALINE	59059
5	1	IGNITER AY., 1.5 VDC	59006-1
6	1	WIRE ASSEMBLY, IGNITION (1.5 VDC)	59043
7	1	NUT, 8-32, LOCK, HEX	454748
8	1	WASHER, #8, FL REG	131015



ITEM	QTY.	DESCRIPTION	PART #
1	1	KNOB, HAND AIR PUMP	80133
2	1	ROD, AIR PUMP	58845
3	1	TUBE, RUBBER BUMPER	59989
4	1	END CAP, SUCTION, ANODIZED	58848
5	1	SPRING, PUMP	80046
6	1	NUT, 5/16 – 18 HEX	124824
7	1	WASHER, 1.265 OD X .328 ID, FLAT	58859
8	1	PLUNGER (MOD.)	58849
9	1	WASHER, FLAT, 3/8 REG.	120388
10	1	NUT, NYLOCK 5/16-18	9419455
11	1	ELBOW, 1/8M.P.T3/16 BARB	85916
12	1	END CAP, PRESSURIZED, ANODIZED	58847
13	1	TUBE, PUMP (CLEAR ANODIZED)	32031
14	2	SCREW, 6-20 X 5/16, TAP	190075
15	2	SCREW, 10-24 X 5/8, PNCR	159929
16	1	CLAMP, PUMP MOUNTING	10028-1
17	1	CLAMP W/BOSS AY	59053
18	1	INSULATOR, AIR PUMP	32809-3
19	2	WASHER, LOCK, 10, EXTO	138479
20	2	NUT, 10-24, HEX	120361
21	4	WASHER, FLAT, #10	120391
22	1	WASHER, #8, FL REG.	131015
23	1	WASHER, LOCK, #8	121752
24	1	SCREW, 8-32 X ¼, PNCR	159572





MAIN SUPPORT AY. P/N 59074

ITEM	QTY.	DESCRIPTION	PART #
1	2	SUPPORT AY., MAIN	59004-1
2	2	GROMMET, .53X .43 I.D.	45773
3	1	COVER, BOTTOM	59021
4	4	SCREW, 10-24 X 3/8, TRCR	157678
5	4	WASHER, LOCK, #10, SPLIT	120217
6	4	WASHER, FLAT, #10, REG.	120391



MAIN SUPPORT/SHORT AIR DUCT AY.

P/N: 59075

ITEM	QTY	DESCRIPTION	PART #
1	1	DUCT AY., SHORT AIR	59018
2	1	SHIELD, HEAT	59013
3	4	SCREW, 10-24 X 3/8, TRCR	157678
4	4	WASHER, LOCK, #10, SPLIT	120217
5	4	WASHER, FLAT, #10, REG	120391
6	1	FLANGE, ENGINE MOUNTING	59019-1
7	4	NUT, #10, NYLOCK, SSTL	65240
8	1	LABEL, FOG CONTROL, WARNING	59070
9	1	LABEL, FLOW RATE CONTROL	58813-6
10	1	LABEL, ID	59068
11	1	SUPPORT, AY, MAIN	59074
12	1	LABEL, STARTING INSTUCTIONS	59069
13	4	NUT, 8-32, LOOK, HEX	454748
14	4	WASHER, #8, FLAT, REG	131015
15	4	GROMMET, .53 X .43 I.D.	131015
16	1	GROMMET, 1" X .89 I.D.	59069-1



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CARBURETOR COVER ASSEMBLY P/N: 59077

ITEM	QTY.	DESCRIPTION	PART #
1	1	LABEL, ON/OFF	58813-4
2	4	SCREW, 8-32 X 3/8, PNCR	159582
3	4	WASHER, LOCK, #8, SPLIT	121841
4	4	WASHER, #8, FLAT, REG.	131015
5	1	LABEL, CARBURETOR COVER	59067
6	2	NUT, 6-32, HEX	114524
7	1	PRIMER BULB AY.	53271
8	1	COVER AY., CARB.	59040
9	2	SCREW, 6-32 X 1/2, PHCR, BLACK OXIDIZED	58615
10	2	WASHER, LOCK, #6, INTO	138526
11	1	LABEL, SPARK GAP	86714





FORMULATION TANK ASSEMBLY

P/N: 59078

ITEM	QTY	DESCRIPTION	PART #
1	1	UNION/ORIFICE AY	64490-72
2	2	NUT, 1/4 TUBE	145463
3	1	STANDPIPE, FORMULATION TANK	59048
4	2	SLEEVE, 1/4TUBE	114628
5	1	CONNECTOR, STANDPIPE	10105
6	2	CLAMP, 11/32, PLASTIC	21158
7	1	TUBE, BLUE, 3/16 ID X 5/16 O.D.	62227-9
8	1	FILTER, 3/16 X 75 MICRONS	58316
9	2	CAP, NON-VENTED, FORMULATION	59055-1
10	1	TANK, FORMULATION	59002
11	2	WASHER, FLAT, #10, REG	120391
12	2	SCREW, 10-24 X 5/8, PNCR	159929
13	1	ELBOW, 1/8 MPT – 1/4 T	85748
14	1	LABEL, FORMULATION TANK	85521
15	2	GASKET, CAP	59055-3





GASOLINE TANK ASSEMBLY P/N: 59079

ITEM	QTY	DESCRIPTION	PART #
1	1	CAP, VENTED, GASOLINE	59055-2
2	1	INSERT, CAP, GASOLINE	59055-4
3	2	NUT, #10, NYLOCK, SSTL.	65240
4	2	WASHER, FLAT, #10, REG	120391
5	1	ELBOW, 1/8-27NPT X 3/16 BARB	85916
6	1	TANK, GASOLINE, 2.1 L.	59003
7	1	LABEL, GASOLINE TANK	85520













Falcon Starting Instructions (Read and understand Operation Manual before starting engine)

Rotate FOG On/Off to OFF position.
Rotate Machine Stop/Run lever to RUN position.
Depress and release Primer Buib until gasoline reaches buib. Once gasoline reaches buib, depress buib (1-2) times only. (A HOT engine requires little or no priming to start.
A COLD engine requires (1-2) primes once gasoline reaches the carburator). Too much priming will flood the engine.
Simultaneously push the IGNITION button and fully stroke the AIR PUMP at a SLOW steady speed until engine begins to run. Once the engine is running, continue to push the IGNITION button untill the engine is warm and running strong.

IMPORTANT: A "FLOODED" engine may require (20-30) steady pumps to start. If engine has not started within (20-30) pumps, repeat steps 3 and 4. WARNING: NEVER ACTUATE GASOLINE PRIMER BULB WITH ON/OFF LEVER IN DOCTO POORTON

NOTE: A "HOT" engine will require less gasoline and air to start. Difficult starting is usually a result of too much gasoline, weak batterles, carbon formation in the engine and/or old gasoline.

P/N: 59069 LABEL, STARTING INSTRUCTIONS

STEP:

1. Rotate FOG On/Off to OFF position.



P/N: 85520 TANK IDENTIFICATION LABEL-GASOLINE



P/N: 59070 LABEL, FOG CONTROL, WARNING

FLOW RATE CONTROL			
NO.	GPH	(LPH)	
24	1.5	(5.7)	
28	2.6	(10)	
36	4.6	(17.5)	
60	8	(30)	
72	11	(42)	

P/N: 58813-6 FLOW RATE CONTROL

LABELS, FALCON

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Rev. 2/09